



CERTIFICATE

Welding of railway vehicles and components
according to EN 15085-2

ZE-16083-01-00-EN15085-2016.0373.006

DVS ZERT hereby certifies that the company

Vossloh Locomotives GmbH
Baerler Straße 100
47441 Moers
Germany

fulfills the requirements
for the scope according to

EN 15085-2 certification level CL1

in the range indicated on the reverse.

validity: 14.04.2021 until 13.12.2023

Düsseldorf, 14.04.2021
Place and date of issue

Dipl.-Ing. (FH) Hans
Lead assessor

A handwritten signature in blue ink, appearing to read 'Gurschke', written over a horizontal line.

Dipl.-Ing. Gurschke
Head of certification body

Scope of the certificate

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Scope:

Welding process acc. to EN ISO 4063	Material class/group acc. to CEN ISO/TR 15608	Dimensions	Remarks
111	1.2 1.2/X120Mn12	t = 3 - 24 mm t = 3 - 10 mm	- FW
135	1.2 1.2 3.1 3.1 3.1	t = 3 - 4 mm t = 3 - 24 mm t >= 5 mm t = 12 - 80 mm t = 15 - 60 mm	BW FW FW HV, T-joint BW
141	1.1	t = 3 - 6 mm D = 25 - 120 mm	-

Area of Application:

- Classification level CL 1 according to DIN 27201-6 for repairing
- except design

Responsible Welding Coordinator(s):

Hartmuth Koenig (IWE) [external]

born: 25.10.1961

Deputy with equal rights:

Benjamin Vierjahn (IWT/Level A)

born: 09.03.1990

Representative:

Jürgen Rödiger (IWS)

born: 02.11.1970

Remarks:

none

registration ON EN15085:

DVSZERT/15085/CL1/373/2/16

General provisions:

It apply the conditions of the standard EN 15085-2:2007, section 7.

The General Terms and Conditions of the DVS ZERT GmbH apply in the currently valid version.